

Purchase Order Acknowledgements
(855 - Version 2003)

Last Updated 5/19/04

Change Log

5/19/2004

Sample Data added.

Seg ID	H/D/S	Seq #	Elem #	X12 Element Description	M = Req	Fixed Values/Notes	Segment Notes
ST	H	Transaction Set Header					
		1	0143	Transaction Set Identifier Code	M	855	
		2	0329	Transaction Set Control Number	M	*CNTL#	
BAK	H	Beginning Segment for Acknowledgment					
		1	0353	Transaction Set Purpose Code	M	00 = Original Order	
		2	0587	Acknowledgment Type	M	AC = Acknowledged RJ = Rejected (entire PO)	
		3	0324	Purchase Order Number	M	Your PO number	
		4	0323	Purchase Order Date	M		
		5	0328	Release Number			
		6	0326	Request Reference Number			
		7	0367	Contract Number		Blanket PO Number	
		8	0127	Reference Number		Vendor's order number	
		9	0588	Acknowledgment Date			
NTE	H	Note/special Instruction					SEGMENT OPTIONAL
		1	0363	Note Reference Code		GEN = General Notes	
		2	0003	Free Form Message			

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N1	H	Name					SEGMENT OPTIONAL
		1	0098	Entity Identifier Code	M	SU = Supplier	
		2	0093	Name			
		3	0066	Identification Code Qualifier			
		4	0067	Identification Code			
N1	H	Name					SEGMENT OPTIONAL
		1	0098	Entity Identifier Code	M	ST = Supplier	
		2	0093	Name			
		3	0066	Identification Code Qualifier			
		4	0067	Identification Code			
PO1	D	Purchase Order Baseline Item Data					
		1	0350	Assigned Identification		Your PO Line Number	
		2	0330	Quantity Ordered	M	Original Qty Ordered	
		3	0355	Unit of Measurement Code	M		
		4	0212	Unit Price			
		5	0639	Basis of Unit Price Code			
		6	0235	Product/Service ID Qualifier		BP = Your Part Number	
		7	0234	Product/Service ID			
		8	0235	Product/Service ID Qualifier		VN = Vendor's Part Number	
		9	0234	Product/Service ID			
NTE	D	Note/special Instruction					SEGMENT OPTIONAL
		1	0363	Note Reference Code		GEN = General Notes	
		2	0003	Free Form Message			
CTP	D	Pricing Information					
		1	0687	Class of Trade Code			
		2	0236	Price Identifier Code		ACT = Actual Price	
		3	0212	Unit Price			

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PID	D	Product / Item Description					SEGMENT OPTIONAL
		1	0349	Item Description Type	M	F = Free form	
		2	0750	Product/Process Char. Code		08 = Product	
		3	0348	Item Description Qualifier			
		4	0751	Product Description Code			
		5	0352	Description		Vendor's product description	
DTM	D	Date/Time Reference					
		1	0374	Date/Time Qualifier		068 = Scheduled Ship Date	
		2	0373	Date			
ACK	D	Line Item Acknowledgment					
		1	0668	Line Item Status Code		IA = Item Acknowledged	
						IR = Item Rejected	
		2	0380	Quantity			
		3	0355	Unit of Measure			
CTT	T	Transaction Totals					
		1	0354	Number of Line Items	M	# of PO1 Lines	
SE	T	Transaction Set Trailer					
		1	0096	Number of Included Segments	M	*SEG#	
		2	0329	Transaction Set Control Number	M	*CNTL#	

Sample Data

ST~855~0008512-
BAK~00~AC~B83086294~030827~~~~011075~030829-
NTE~GEN~THE TERMS ON THE BACK OF TW METALS STANDARD-
NTE~GEN~PURCHASE ORDER ("P.O.") SHALL GOVERN-
NTE~GEN~THIS PURCHASE UNLESS YOU HAVE SIGNED A-
NTE~GEN~SEPARATE CONTRACT WITH TW METALS, WHICH SIGNED-
NTE~GEN~CONTRACT SHALL GOVERN THIS PURCHASE.-
NTE~GEN~TW METALS OBJECTS TO ADDITIONAL TERMS IN YOUR-
NTE~GEN~DOCUMENTS. TO OBTAIN A COPY OF THE-
NTE~GEN~TERMS, PLEASE CALL 610 458 1300.-
NTE~GEN~BASED ON \$1.71 LB @ 15.112# /FT STANDARD INDUSTRY-
NTE~GEN~WEIGHT.
NTE~GEN~MATL TO BE PRODUCED TO ASTM A511/A479 AND ASME SA4-
NTE~GEN~79 SPEC.
NTE~GEN~TOLERANCES: OD +/- .023, WALL +/- 10%-
NTE~GEN~RB HARDNESS: 72-84 MAXIMUM, SULFUR RANGE .015 MIN-
NTE~GEN~.030 MAX
NTE~GEN~PREFER 3 BUNDLES FOR HANDLING PURPOSE. NO TAPE ON-
NTE~GEN~ TUBING,
NTE~GEN~GALVANIZED STRAPPING OR BETTER.-
NTE~GEN~SURCHARGES IF APPLICABLE MUST BE A SEPARATE LINE C-
NTE~GEN~HARGE.
NTE~GEN~MANUFACTURER TEST REPORT REQUIRED-
NTE~GEN~FOB: Prepaid but Charged to Customer SHIPPING POIN-
NTE~GEN~Requested Ship 01/16/04-
NTE~GEN~Carrier Info: BEST WAY-
NTE~GEN~Buyer Name or Department BILL SCHMID-
NTE~GEN~ Number: 610-458-1305-
N1~SU~Vendor Materials Technology~1~122513581-
N1~ST~TW METALS - MINNEAPOLIS (83)~92~MINN-
PO1~1~232~FT~~BP~STRBO~VN~E304L3625445D-
NTE~GEN~S304/304L A511/A479 3-5/8 X .445-
NTE~GEN~OUTER DIA:000.0000 WALL:00.000 LEN-
NTE~GEN~GTH:8-12' RL-
CTP~~ACT~0-
PID~F~~~~TP304L 3.625 X .445" DAIRY HB-

TW Metals

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DTM~068~040116-
ACK~IA~232~FT-
CTT~1-
SE~40~0008512-